

PrymeFix
 fixturing solutions

155 PRAIRIE LAKE RD, SUITE A
 EAST DUNDEE, IL 60118
 847.428.7122

FILE NAME
 I32-ZSS-CON-0700400

DIRECTORY
 P:\Manufacturing\PrymeFix Product Line\I11 Inserts\I32-ZSS-CON-0700400\

PROPRIETARY AND CONFIDENTIAL

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1		UNLESS OTHERWISE SPECIFIED	DRAWN BY: JO	DATE 6/22/2018
2			TITLE: 0700400 INSERT: I32	
3		HEAT TREAT N/A	No Pcs to Complete Order:	
4				
5		MATERIAL 6061 Alloy	SIZE B	DWG. NO. I32-ZSS-CON-0700400_I32-TECHNICAL-DRAWING
6		FINISH ENTER FINISH HERE	REV 0	
7		REVISION HISTORY	SCALE: 1:5	WEIGHT:
		INCH UNITS	SHEET 1 OF 1	

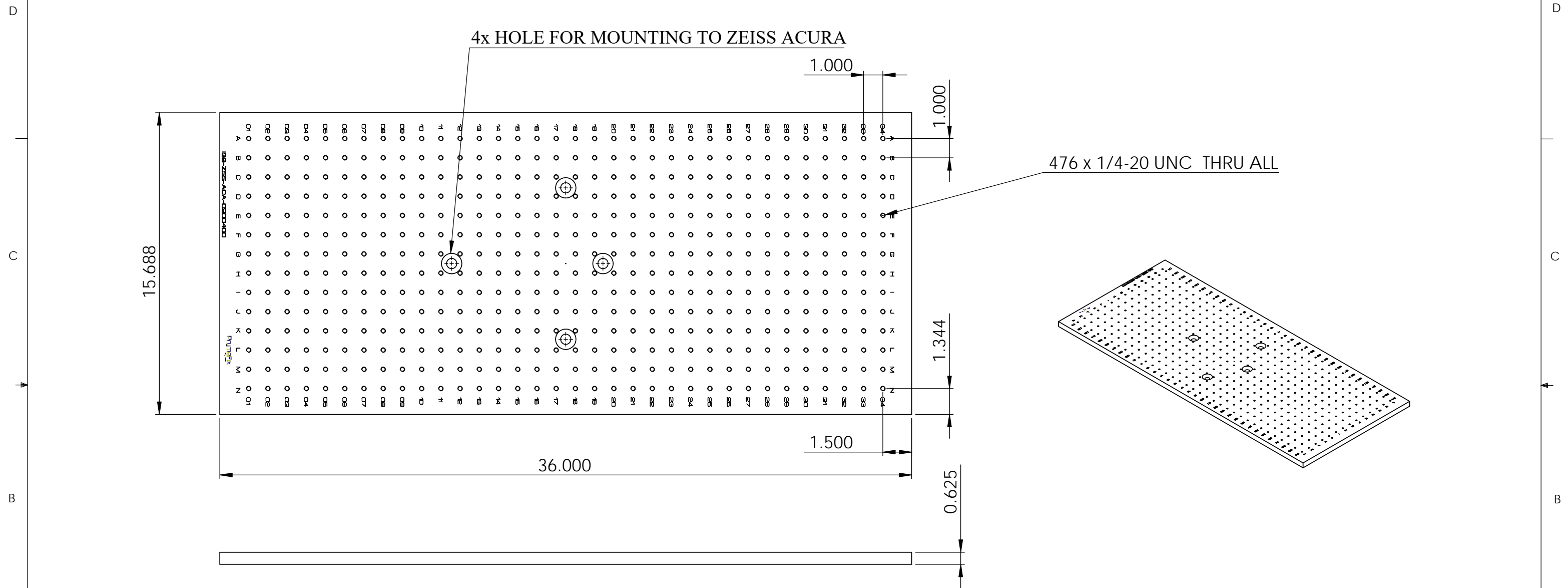
D
C
B
A

D
C
B
A

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

No. COMPONENTS IN ASSLY	OP1	OP2	OP3	OP4	OP5	OP6
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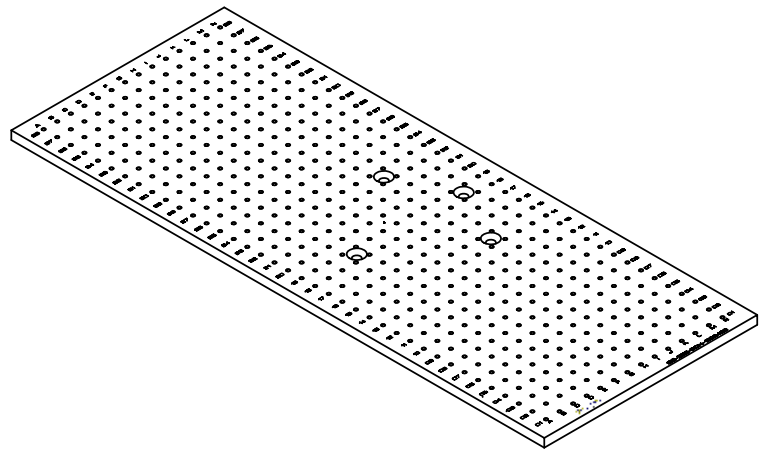
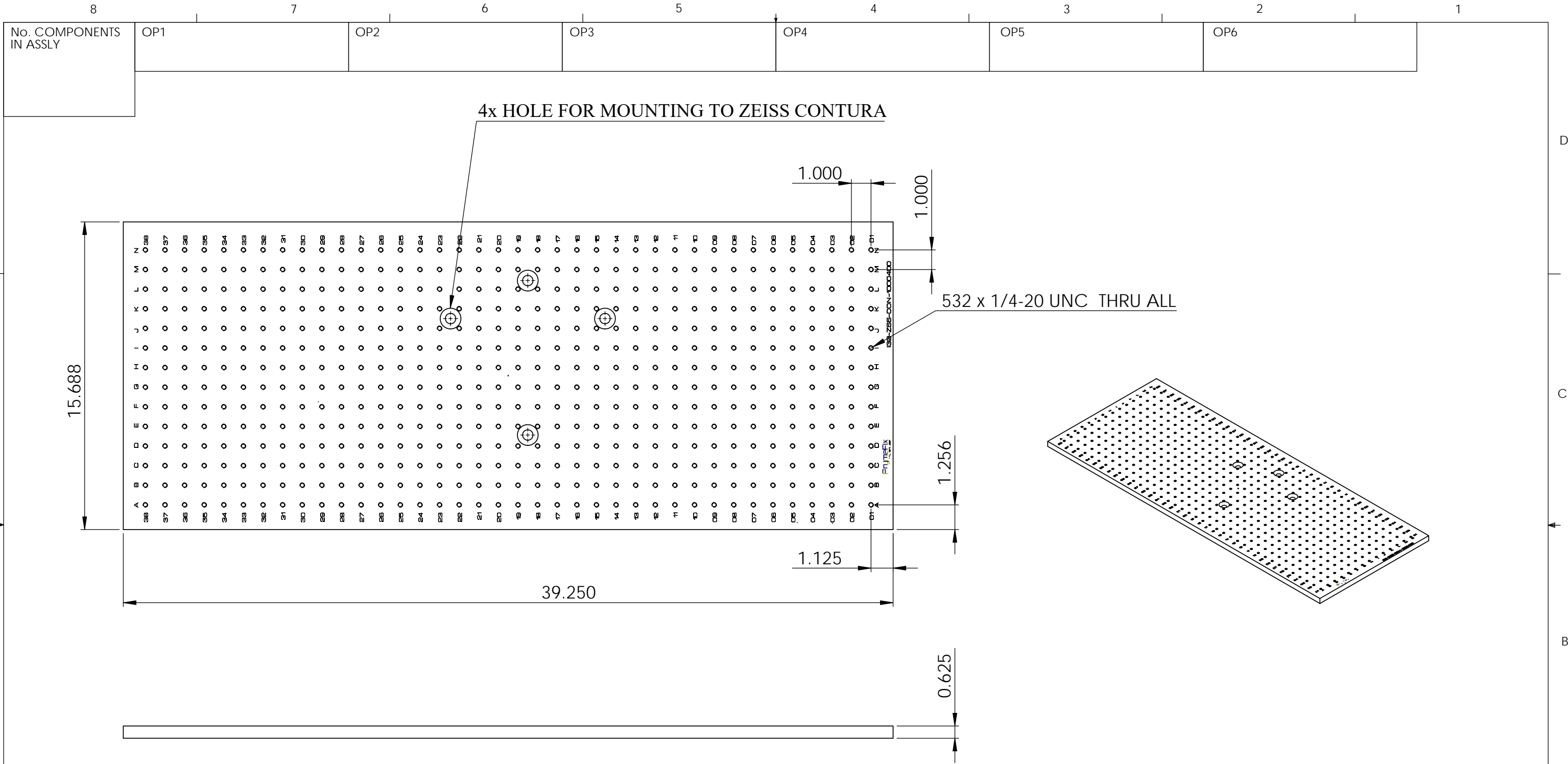
155 PRAIRIE LAKE RD, SUITE A
EAST DUNDEE, IL 60118
847.428.7122

FILE NAME	I32-ZSS-ACA-0900400
DIRECTORY	P:\Manufacturing\PrymeFix Product Line\I11 Inserts\I32-ZSS-ACA-0900400\

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1		UNLESS OTHERWISE SPECIFIED	DRAWN BY:	JO	DATE	6/20/2018
2			TITLE: 0900400 INSERT: I32			
3		FRACTIONAL ± .003 ANGULAR: ± 1.0 TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .003 FOUR PLACE DECIMAL ± .0005 (REAM)	No Pcs to Complete Order:			
4			HEAT TREAT	N/A		
5			MATERIAL	6061 Alloy		
6		FINISH	ENTER FINISH HERE			
7		REVISION HISTORY	INCH UNITS		SCALE: 1:10	WEIGHT:
					SHEET 1 OF 1	



PrymeFix
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155 PRAIRIE LAKE RD, SUITE A
EAST DUNDEE, IL 60118
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FILE NAME
I32-ZSS-CON-1000400

DIRECTORY
P:\Manufacturing\PrymeFix Product Line\I11 Inserts\I32-ZSS-CON-1000400\

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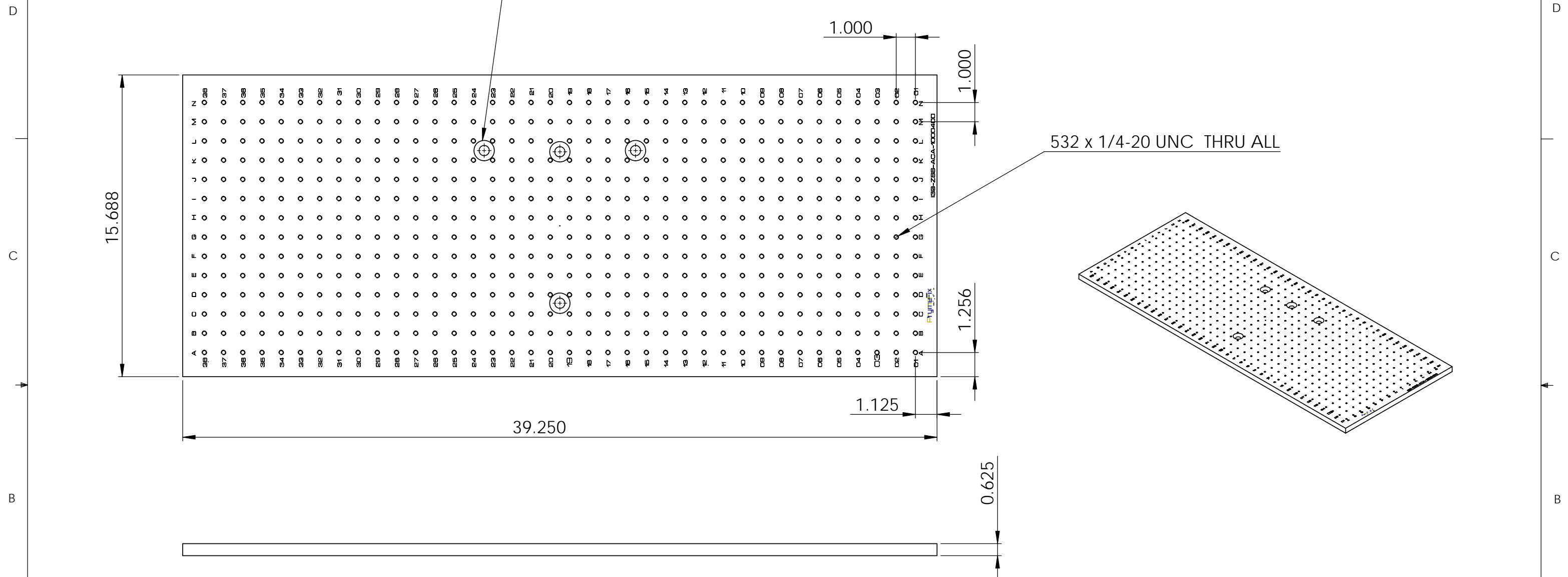
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1	
2	
3	
4	
5	
6	
7	
REVISION HISTORY	

UNLESS OTHERWISE SPECIFIED	
FRACTIONAL ± .003 ANGULAR: ± 1.0 TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .003 FOUR PLACE DECIMAL ± .0005 (REAM)	
HEAT TREAT N/A	No Pcs to Complete Order:
MATERIAL 6061 Alloy	
FINISH ENTER FINISH HERE	
INCH UNITS	

DRAWN BY: JO	DATE: 6/20/2018
TITLE: 1000400 INSERT: I32	
SIZE B	DWG. NO. I32-ZSS-CON-1000400_I32-TECHNICAL-DRAWING
REV 0	
SCALE: 1:10	WEIGHT:
SHEET 1 OF 1	

No. COMPONENTS IN ASSLY	OP1	OP2	OP3	OP4	OP5	OP6	1
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FILE NAME	I32-ZSS-ACA-1000400
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1		UNLESS OTHERWISE SPECIFIED FRACTIONAL ± .003 ANGULAR: ± 1.0 TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .003 FOUR PLACE DECIMAL ± .0005 (REAM)	DRAWN BY: JO	DATE: 6/20/2018	
2			TITLE: 1000400 INSERT: I32		
3					
4			HEAT TREAT N/A	No Pcs to Complete Order:	
5			MATERIAL 6061 Alloy		
6			FINISH ENTER FINISH HERE		
7			INCH UNITS	SIZE B	DWG. NO. I32-ZSS-ACA-1000400_I32-TECHNICAL-DRAWING
REVISION HISTORY		SCALE: 1:10	WEIGHT:	SHEET 1 OF 1	